



Always the right tool



**ie** Diamond  
Innovative quality

[www.lukas-erzett.com](http://www.lukas-erzett.com)

## Revolutionises the cutting of grey cast iron

High Performance

VDC, vacuum brazed diamond cutting-off wheel

Ordering Example: A740111502



Packing Unit:  
1 piece per type

$V_{max}$ : 80 m/s

Description	Ø mm	Thickness mm	Bore mm	$n_{max}$ (1/min)	Product Code
VDC 115025	115	2,5	22,23	13.300	A740111502
VDC 125025	125	2,5	22,23	12.200	A740112502
VDC 180028	180	2,8	22,23	8.500	A740118002
VDC 230030	230	3,0	22,23	6.600	A740123003
VDC 300035	300	3,5	22,23*	5.100	A740130005

\* The VDC 300035 is available with alternative bore sizes on request

### Suitable for the cutting of

- grey cast iron
- glass reinforced plastics (GRP)
- brass and gunmetal

### Special characteristics:

- cool cutting
- no dust or smell
- unlimited shelf life
- maintains a constant diameter

- cuts twice as fast
- universal abrasive grain for all applications
- long tool life

**LUKAS-ERZETT Vereinigte Schleif- und Fräswerkzeugfabriken GmbH & Co. KG**

Ohl 1 - 3

51766 Engelskirchen (Germany)

Fon +49 2263 84-0

Fax +49 2263 84-324

le@lukas-erzett.de

[www.lukas-erzett.com](http://www.lukas-erzett.com)